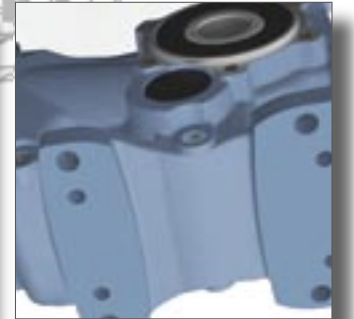
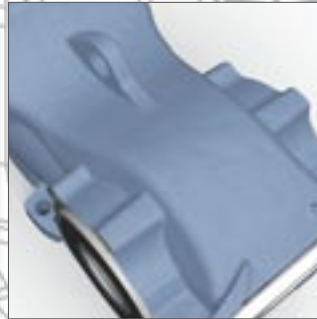
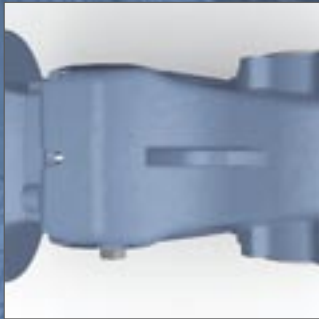


ENDURO BEVEL HELICAL GEARBOX





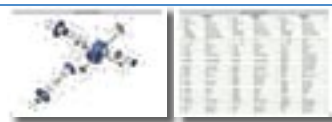
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Technical characteristics pag. 2-3

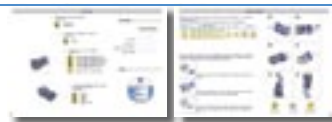


List of components pag. 4-5



Code system pag. 6

Lubrication pag. 7

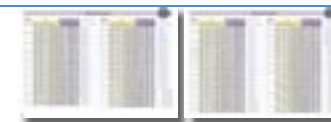


Technical data pag. 8

Configurator pag. 9

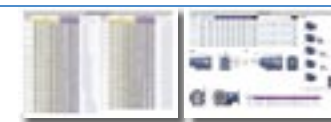


Performance table pag. 10-11



Performance table pag. 12

Dimensions pag. 13



Dimensions pag. 14-15



Terms of sale and guarantee pag. 16





ROBUST

Uniquely contoured, rigid, precise, monobloc, cast iron Body, Base and Flange ensure extreme robustness.

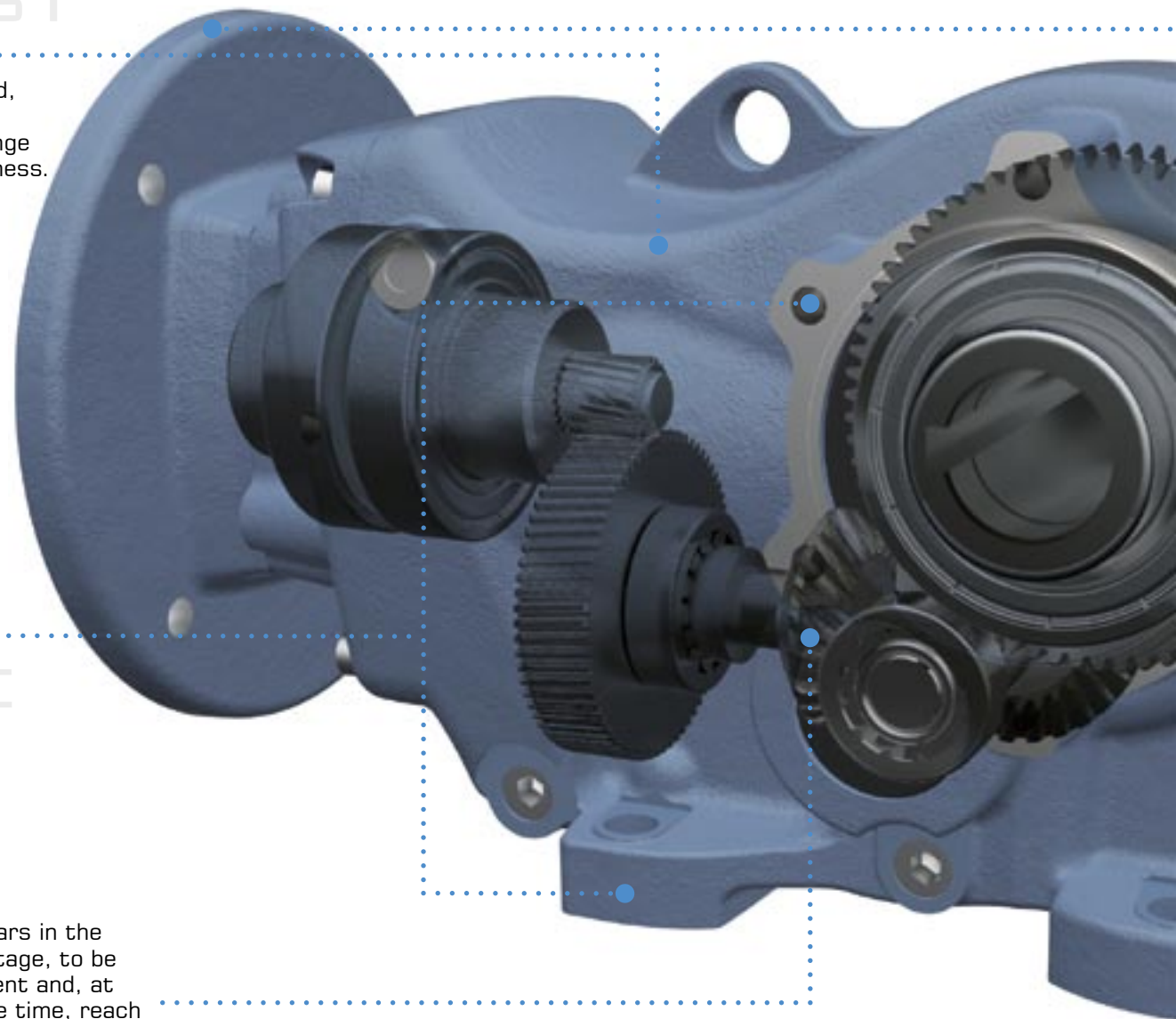


A modular design with detachable output flange and integral feet permits the easy and fast conversion between flange or foot mounting



Bevel gears in the middle stage, to be more silent and, at the same time, reach a higher service factor

VERSATILE





FLEXIBLE MOUNTING



IEC flange and hollow shaft.

Choice of hollow input flanges permits direct mounting of any standard motor

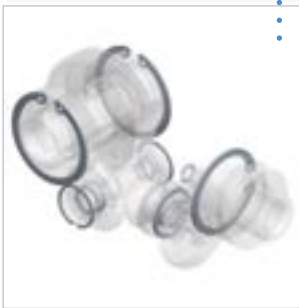


Unique construction of Enduro makes it possible to mount any size in any position. This flexibility is achieved by:

+ ZZ autolubricating bearings on input and output shaft



5 interchangeable plugs, including one breather plug and a level plug. Please note that the vent plug also allows you to reduce the internal pressure on seals, and thus increases the efficiency of the gearbox



+ mechanical parts locked in their positions by snap rings. This also ensures better absorption of axial thrust and prolongs the life of bearings

ENGINEERED FOR HIGHER RELIABILITY



Use of high strength steels and case hardening to 58 ± 2 HRC reduce the wear rate in wheels. All wheels are profile ground to Din 3962 class 6 accuracy for low noise and high efficiency.



Shafts are made from 42CrMo4 steel and tempered to reach a hardness of 23-35 HRC, thus increasing their capacity to withstand shearing stresses.



Single stages ratios between 2 and 6, together with proper gears sizes, result mathematically in higher teeth number and size (module) of each wheel and a better fractioned load among the reduction stages. That influences both durability and torque transmission

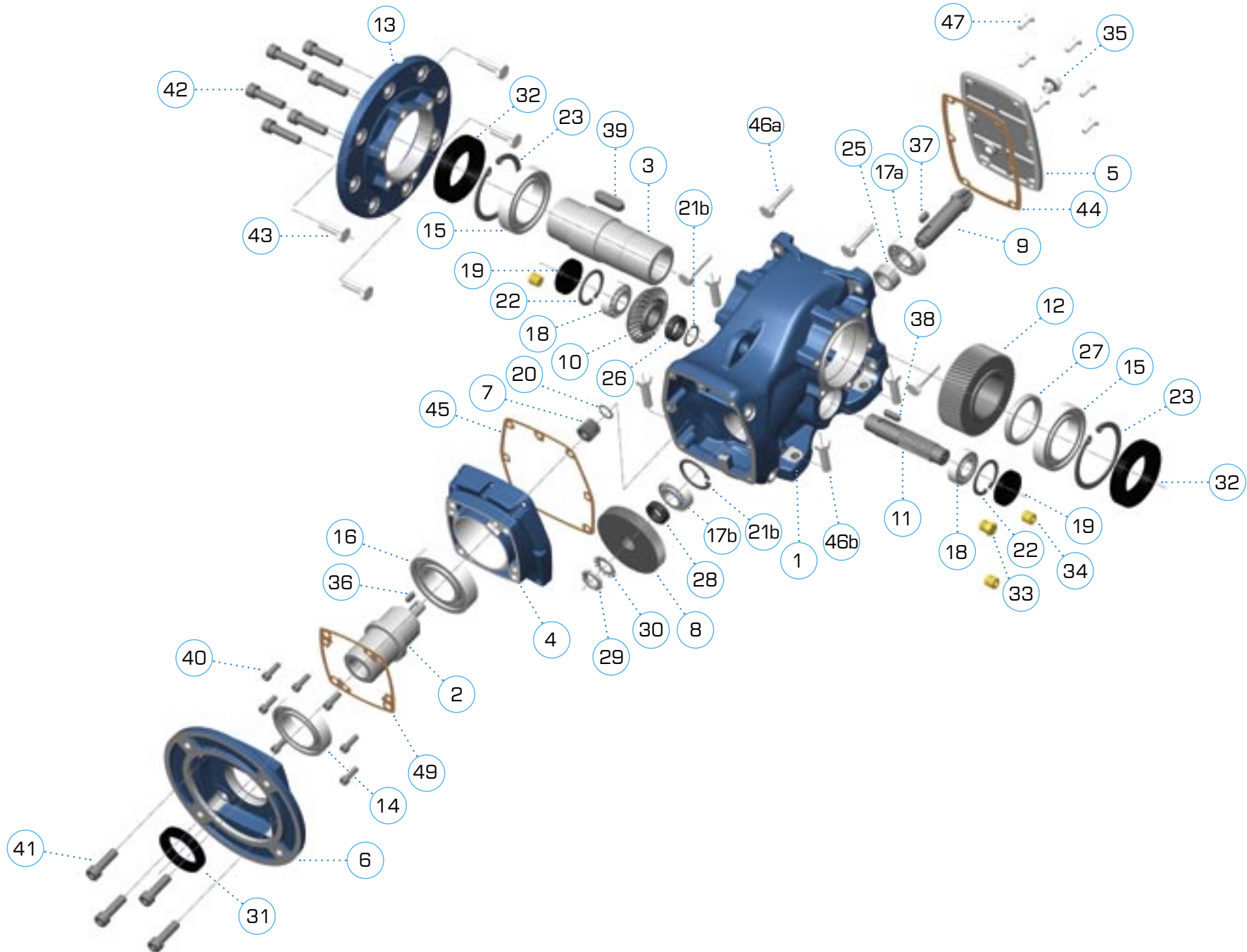


Dual bearing support on the input shaft assures precise alignment of the first stage gears and reduces vibrations and consequent gear wear



Abounding bearings size, in order to withstand higher loads

LIST OF COMPONENTS



LIST OF COMPONENTS

ENDURO 3				ENDURO 4				ENDURO 5			
item	code	description	q.ty	code	description	q.ty	code	description	q.ty		
1	HOUEN3	housing	1	HOUEN4	housing	1	HOUEN5	housing	1		
2	ISHDM..ID..RB25	input shaft	1	ISHDM..ID..RB30	input shaft	1	ISHDM..ID..RB35	input shaft	1		
3	OSHEN3	output shaft	1	OSHEN4	output shaft	1	OSHEN5	output shaft	1		
4	ICVES3	input cover	1	ICVES4	input cover	1	ICVES5	input cover	1		
5	TCVES3	closing cover	1	TCVES4	closing cover	1	TCVES5	closing cover	1		
6	IFL63B5RB25 IFL71B5RB25 IFL8090B5RB25 IFL100112B5RB25	input flange 63B5 input flange 71B5 input flange 80/90B5 input flange 100/112B5	1	IFL71B5RB30/35 IFL80B5RB30/35 IFL100B5RB30/35	input flange 71B5 input flange 80/90B5 input flange100/112B5	1	IFL71B5RB30/35 IFL80B5RB30/35 IFL100B5RB30/35	input flange 71B5 input flange 80/90B5 input flange 100/112B5	1		
7	P1.....RB25	pinion 1	1	P1.....RB30	pinion 1	1	P1.....RB35	pinion 1	1		
8	G1.....RB25	gear 1	1	G1.....RB30	gear 1	1	G1.....RB35	gear 1	1		
9	P2...EN3	conical pinion	1	P2...EN4	conical pinion	1	P2...EN5	conical pinion	1		
10	G2...EN3	conical gear	1	G2...EN4	conical gear	1	G2...EN5	conical gear	1		
11	P3...EN3	pinion 3	1	P3...EN4	pinion 3	1	P3...EN5	pinion 3	1		
12	G3...EN3	gear 3	1	G3...EN4	gear 3	1	G3...EN5	gear 3	1		
13	OFL160ES3	output flange 160	1	OFL200ES4	output flange 200	1	OFL250ES5	output flange 250	1		
14	BEA6008ZZ	bearing 6008ZZ	2	BEA6009ZZ	bearing 6009ZZ	2	BEA6009ZZ	bearing 6009ZZ	2		
16											
15	BEA6009ZZ	bearing 6009ZZ	2	BEA6010ZZ	bearing 6010ZZ	2	BEA6011ZZ	bearing 6011ZZ	2		
17a	BEA30303	bearing 30303	1	BEA30204	bearing 30204	1	BEA30205	bearing 30205	1		
17b	BEA30203	bearing 30203	1	BEA32004	bearing 32004	1	BEA32005	bearing 32005	1		
18	BEA30202	bearing 30202	2	BEA32004	bearing 32004	2	BEA30204	bearing 30204	2		
19	COVD35	plug	2	COVD42	plug	2	COVD47	plug	2		
20	SNRD..A	seeger ... input shaft	1	SNRD..A	seeger ... input shaft	1	SNRD..A	seeger ... input shaft	1		
21a	SNRD40B	seeger holes	1	SNRD42B	seeger D42 holes	1	SNRD47B	seeger D47 holes	1		
21b				SNRD22A	seeger D22 shaft	1					
22	SNRD35B	seeger D35 holes	2	SNRD42B	seeger D42 holes	2	SNRD47B	seeger D47 holes	2		
23	SNRD75B	seeger D75 holes	2	SNRD80B	seeger D80 holes	2	SNRD90B	seeger D90 holes	2		
24	SNRD68B	seeger D68 holes	1	SNRD85B	seeger D85 holes	1	SNRD85B	seeger D85 holes	1		
25	SPR25EN3	spacer	1	SPR25EN4	spacer	1	SPR25EN5	spacer	1		
26	SPR26EN3	spacer	1	SPR26EN4	spacer	1	SPR26EN5	spacer	1		
27	SPR27EN3	spacer	1	SPR27EN4	spacer	1	SPR27EN5	spacer	1		
28				SPR28EN4	spacer	1					
29	GHIM17X1	gear	1	GHIM17X1	gear	1	GHIM20X1	gear	1		
30	WSH2982M17	safety washer	1	WSH2982M17	safety washer	1	WSH2982M20	safety washer	1		
31	OS40X55X8	oil seal 40x55x8	1	OS45X60X9	oil seal 45X60X9	1	OS45X60X9	oil seal 45X60X9	1		
32	OS45X75X8	oil seal 45x75x8	2	OS50X80X12	oil seal 50X80X12	2	OS55X90X12	oil seal 55X90X12	2		
33	BPL1/4	breather plug 1/4	1	BPL1/4	breather plug 1/4	1	BPL1/4	breather plug 1/4	1		
34	FPL1/4	filler plug 1/4	3	FPL1/4	filler plug 1/4	3	FPL1/4	filler plug 1/4	3		
35	LPL1/4	level plug 1/4	1	LPL1/4	level plug 1/4	1	LPL1/4	level plug 1/4	1		

CODE SYSTEM

- 1 first 3 digits describe the ENDURO size

EN3 = ENDURO 3
EN4 = ENDURO 4
 etc

- 2 then 3 digits are the rated ratio

020 = i:20
120 = i:120
 etc



- 3 then 3 digits for the mounting type

160 = output flange 71B5 KP=160
200 = output flange 80/90B5 KP=200
250 = output flange 100/112B5 KP=250
UNV = without output flange
SHR = with shrink disk



- 4 3 digits for the input flange (that determines the input hole diameter too)

805 = 80B5
905 = 90B5
125 = 100-112B5
135 = 132B5
 etc

For instance:

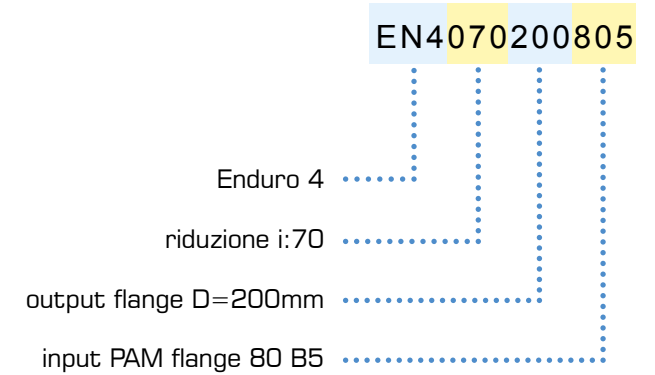
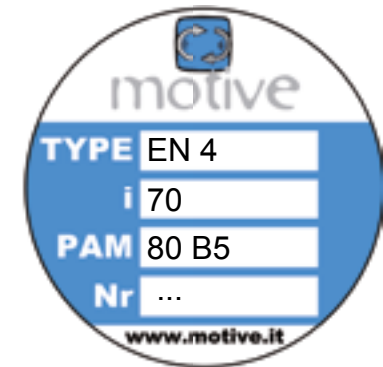


Plate:



LUBRICATION

Each Enduro is supplied with long-life synthetic oil and do not require any maintenance.
The oil quantity is suitable for B3 mounting position

ENDURO	oil (lt)						ISO	temp.	oil type	
	B3	B6	B7	B8	V5	V6				
EN3	0,37	1,20	1,20	1,25	1,40	1	VG 220	-25 +80°C	Mobil Glygoyle 30	Shell tivala S220
EN4	0,65	2	2	2,10	1,90	1,85				
EN5	0,90	2,90	2,90	3	2,80	2,50				

After adapting the oil quantity, each ENDURO can be mounted in ANY position, thus giving big advantages in the stock management and lead time, thanks to the following 3 characteristics:



1

ZZ autolubricating bearings on input and output shaft



2

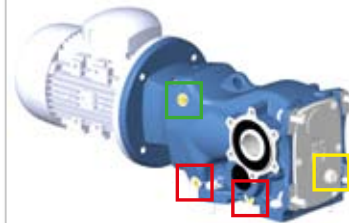
5 interchangeable plugs, including one breather plug and a level plug. Level and breather plug must be positioned according to this chart



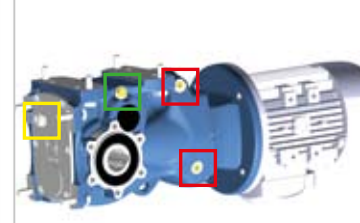
3

mechanical parts locked in their positions by circlips. This also ensures better absorption of axial thrust and prolongs the life of bearings

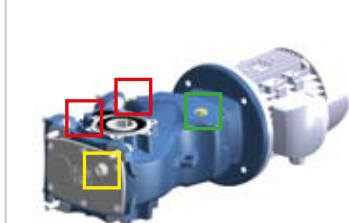
B3



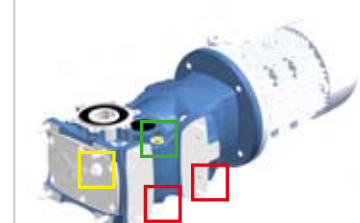
B8



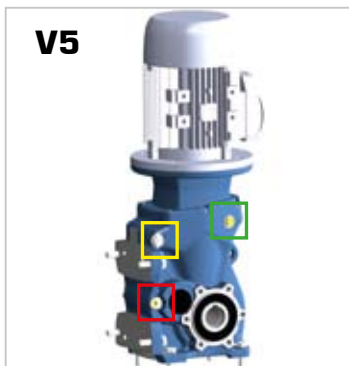
B6



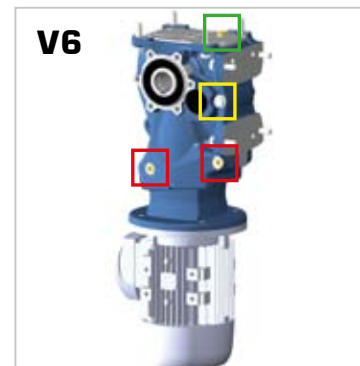
B7



V5



V6



breather plug



level plug



filler plug

Rated output torque M_{n2} [Nm]

Torque output transmissible under uniform loading and referred to the input speed n_1 and the corresponding output speed n_2 .

The output torque can be calculated with the following formula:

$$M_{n2} = \frac{P_{n1} [\text{kW}] \cdot 9550}{n_2} \cdot \eta$$

Torque demand M_{r2} [Nm]

Torque calculated based on application requirements. It must be $\leq M_{n2}$ of the chosen BOX unit.

Input power P_{n1} [kW]

This is the power value of the motor applied to the input shaft and corresponding to a certain input speed n_1 , a service factor $f_s = 1$ and a duty service S_1 .

It is even possible to calculate the motor-size necessary by using the formula:

$$P_{n1} [\text{kW}] = \frac{M_{r2} \cdot n_2}{9550 \cdot \eta}$$

Since the value calculated in this way could not really correspond to an input power actually available in the IEC standardised motors, it will be necessary to choose, among the input powers available, the one which is immediately higher, checking this in the Motive catalogue of the motors.

Efficiency η [%]

An inherent factor in the selection worm-gear boxes is the efficiency η , defined as the ratio between the mechanical power coming out from the output shaft, and the power in the input shaft:

$$\eta = \frac{P_{n2}}{P_{n1}}$$

The efficiency in helical gearboxes is mainly determined by the gearing and

bearing friction.

The efficiency of ENDURO varies with the nr of stages: it's 94% when the reduction stages are 3, 96% when the stages are 2. The starting efficiency is always less than the efficiency at rated speed.

Gear ratio i

It is the relationship of the input speed n_1 and the output speed n_2

$$i = \frac{n_1}{n_2}$$

In the combined, the total ratio is the result of the product of the ratio of the two single boxes.

Input speed n_1 [rpm]

It is the speed the BOX unit is driven at.

Output speed n_2 [rpm]

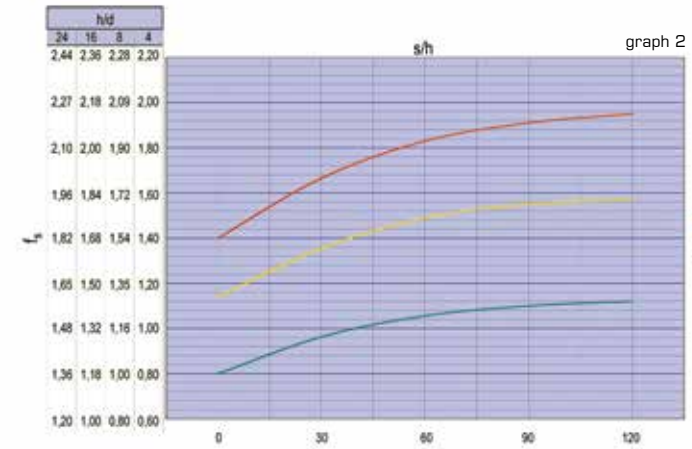
It is the rotation speed of the output shaft.

Service factor f_s

It is a numeric value describing the BOX unit service duty. With unavoidable approximation, it takes into consideration:

- the daily working hours **h/d**
- the load classification (see table 2), and then the moment of inertia of the driven masses.
- The number of starts per hour **s/h**
- The presence of brake motors, for which it is necessary to multiply for 1.12 the service factor value deducted by the graph 2.
- The significance of the application in terms of safety, for example lifting of parts

In the graph 2, the service factor f_{sr} required by a certain application can be attained, after having selected the proper "daily working hours" (h/d) column, by intersecting the number of starts per hour (s/h) and one of the a, b or c curves. The curves a, b and c are linked with the load classification described in the table 2.



tab. 2

load classification	application
c uneven operation, heavy loads, larger masses to be accelerated	conveyors with violent jerks; compressors and alternate pumps with 1 or more cylinders; machinery for bricks, tiles and clay; kneaders; milling machines; lifting winches with buckets; rotting furnaces; heavy fans or mining purposes; mixers for heavy materials; machine-tools; planing kinds; alternating saws; shears; tumbling barrels; vibrators; shredders; turntables
b starting with moderate loads, uneven operating conditions, medium size masses to be accelerated	belt conveyors with varied load with transfer of bridge trucks for light duty; levelling machines; shakers and mixed for liquid with variable density and viscosity; machines for the food industry (kneading troughs, mincing machines, slicing machines, etc); sifting machines for sand gravel; textile industry machines; cranes, hoists, goodstifts; fertilizer scrapers; concrete mixers; folding machines; winches; crane mechanisms
a easy starting, smooth operation, small masses be accelerated	belt conveyors for light material; centrifugal pumps; rotary gear pumps; screw feeders for light materials; lifts; bottling machines; auxiliary controls of tool machines; fans; power generators; fillers; small mixers

If, after the selection of the right M_{r2} and n_2 in the following performance tables, you don't find a ENDURO unit whose service factor f_s is $\geq$ of the requested one f_{sr} , you can choose a ENDURO unit in which $M_{n2} > M_{r2}$. In fact, in order to satisfy f_{sr} , you can choose another BOX unit whose output torque is $\geq M_{c2}$ output torque, where:

$M_{c2} = M_{r2} \cdot f_{sr}$
Note: This rule is valid only if the new ENDURO unit that has been selected in this way has a service factor $f_s \geq 1$ in the performance tables.
From another point of view, the value of f_s in the performance tables refers to a case in

which the effective torque requested by the application M_{r2} matches perfectly with the one appearing on the catalogue M_{n2} . Whenever the torque indicated in the performance table is higher than the requested one, the offered service factor of the performance table can be increased according to the formula:

$$f_{s \text{ real}} = \frac{f_s \text{ on the table} \cdot M_{n2} \text{ on the table}}{M_{r2}}$$

The value of f_s calculated in this way must be $\geq f_{sr}$.

Configure what you need by this automatic consultant, and get CAD files and data sheets

Motive configurator allows you to shape Motive products, combine them as you want, and finally to download 2D/3D CAD drawings, and a PDF datasheet.

Search by performance

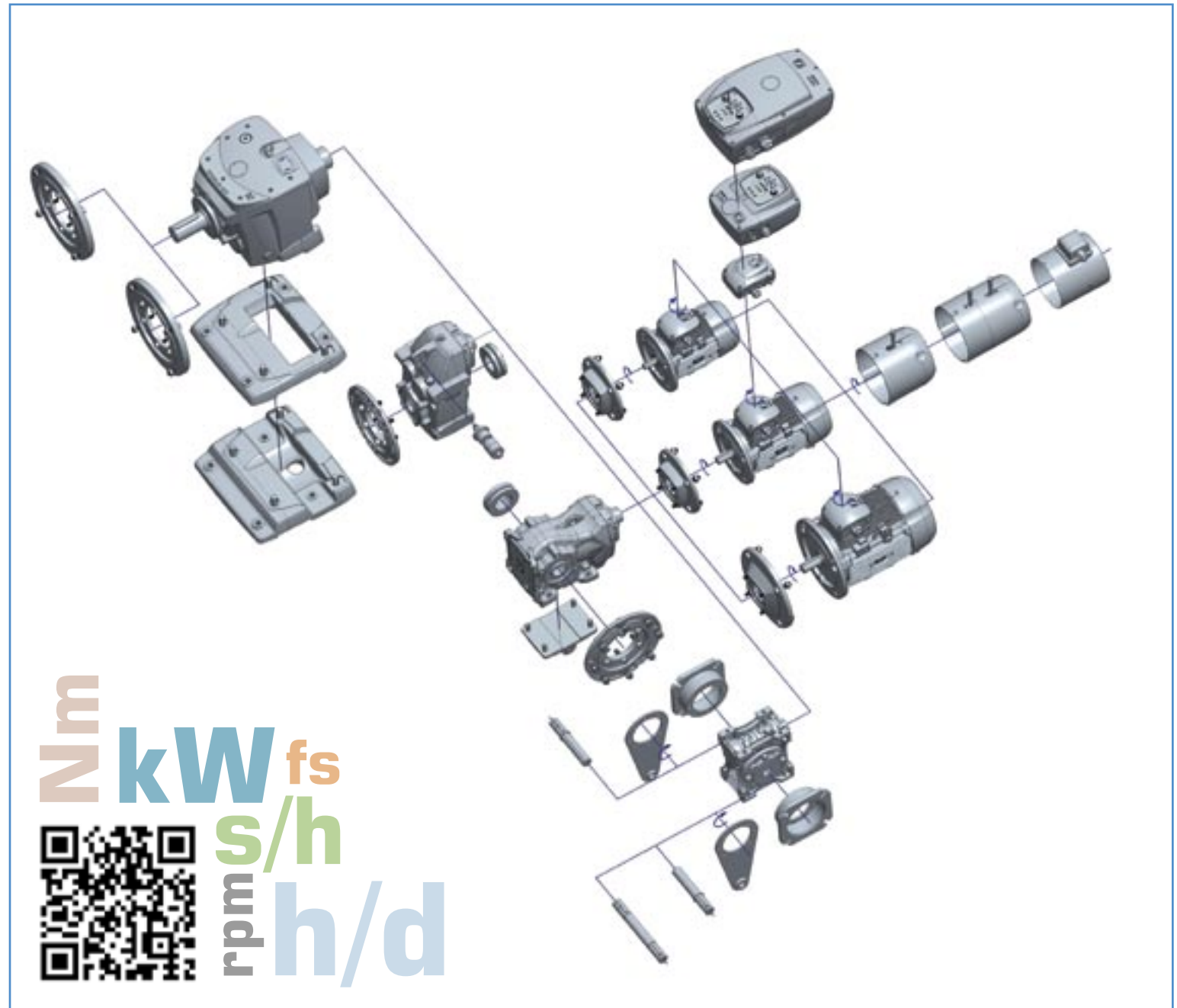
If you're not sure about the best products combination that you should select for your purpose, you can input your wishes, like final torque, final speed, use, etc, and the configurator will act like a consultant.

It will give you a list of applicable product configurations; you can then download a PDF data sheet featuring performance data and dimensional drawings for each configuration, as well as 2D and 3D drawings.

Search by product

To be used if you already know the product configuration that you want, and you just want to get quicker a PDF data sheet featuring performance data and dimensional drawings for 2D and 3D drawings.

free access without login
<http://www.motive.it/configuratore.php>



PERFORMANCE TABLE



ENDURO 3 (230 Nm)		INPUT				fs	OUTPUT			INPUT B5 IEC 72-1				
ratio i: rated	ratio i: real	kW	Hp	motor	n ₁ [rpm]		n ₂ [rpm]	M ₂ [Nm]	M ₂ [Kgm]	63	71	80	90	100/112
120	115,07	0,13	0,18	71B-8	651	1,18	5,7	206,28	21,03					
		0,18	0,25	71A-6	910	1,19	7,9	204,32	20,83					
		0,18	0,25	63B-4	1393	1,61	11,6	139,20	14,19					
		0,25	0,34	71B-6	910	0,85	7,9	283,78	28,93					
		0,25	0,35	71A-4	1400	1,22	12,2	184,46	18,80					
110	106,21	0,37	0,5	71B-4	1450	0,85	12,6	263,59	26,87					
		0,13	0,18	71B-8	651	1,18	6,1	190,39	19,41					
		0,18	0,25	71A-6	910	1,19	8,6	188,59	19,22					
		0,18	0,25	63B-4	1393	1,62	12,7	127,60	13,01					
		0,25	0,35	71A-4	1400	1,22	13,2	170,25	17,35					
100	96,33	0,37	0,5	71B-4	1450	0,85	13,7	243,28	24,80					
		0,18	0,25	71A-6	921	1,50	9,6	169,00	17,23					
		0,18	0,25	63B-4	1393	1,82	13,9	116,00	11,82					
		0,25	0,35	71A-4	1400	1,37	14,5	154,41	15,74					
		0,37	0,5	71B-4	1450	0,96	15,1	220,65	22,49					
90	92,84	0,18	0,25	71A-6	921	1,25	9,9	162,88	16,60					
		0,18	0,25	63B-4	1393	1,95	15,5	104,40	10,64					
		0,25	0,35	71A-4	1400	1,37	15,1	148,82	15,17					
		0,25	0,35	71B-6	910	0,89	9,8	228,96	23,34					
		0,37	0,5	71B-4	1450	0,96	15,6	212,67	21,68					
75	75,58	0,18	0,25	63B-4	1393	2,52	18,6	87,00	8,87					
		0,25	0,35	71A-4	1400	1,81	18,5	121,16	12,35					
		0,37	0,5	71B-4	1450	1,27	19,2	173,13	17,65					
		0,18	0,25	63B-4	1393	3,11	23,2	69,60	7,09					
		0,25	0,34	71B-6	910	1,49	15,3	147,15	15,00					
60	59,67	0,25	0,35	71A-4	1400	2,26	23,5	95,65	9,75					
		0,37	0,5	71B-4	1450	1,58	24,3	136,68	13,93					
		0,18	0,25	71A-6	921	2,06	15,4	104,68	10,67					
		0,18	0,25	63B-4	1393	2,82	25,3	63,80	6,50					
		0,25	0,35	71B-6	910	1,59	16,5	136,09	13,87					
55	55,18	0,25	0,35	71A-4	1400	2,03	25,4	88,46	9,02					
		0,37	0,5	71B-4	1450	1,42	26,3	126,41	12,89					
		0,25	0,34	71B-6	910	1,46	18,2	123,43	12,58					
		0,25	0,35	71A-4	1400	2,24	28,0	80,23	8,18					
		0,37	0,5	71B-4	1450	1,57	29,0	114,65	11,69					
50	50,05	0,25	0,35	71A-4	1400	3,14	35,7	62,95	6,42					
		0,37	0,5	71B-4	1450	2,20	36,9	89,96	9,17					
		0,55	0,75	80A-4	1450	1,48	36,9	133,72	13,63					
		0,25	0,35	71A-4	1400	3,28	42,2	53,20	5,42					
		0,37	0,5	71B-4	1450	2,30	43,7	76,01	7,75					
40	39,27	0,55	0,75	80A-4	1450	1,55	43,7	112,99	11,52					
		0,75	1	80B-4	1450	1,06	43,7	154,08	15,71					
		0,25	0,35	71A-4	1400	3,28	42,2	53,20	5,42					
		0,37	0,5	71B-4	1450	2,30	43,7	76,01	7,75					
		0,55	0,75	80A-4	1450	1,55	43,7	112,99	11,52					
35	33,18	0,75	1	80B-4	1450	1,06	43,7	154,08	15,71					

ENDURO 3 (230 Nm)		INPUT				fs	OUTPUT			INPUT B5 IEC 72-1				
ratio i: rated	ratio i: real	kW	Hp	motor	n ₁ [rpm]		n ₂ [rpm]	M ₂ [Nm]	M ₂ [Kgm]	63	71	80	90	100/112
32	32,19	0,37	0,5	71B-4	1450	2,22	45,0	73,75	7,52					
		0,55	0,75	80A-4	1450	1,50	45,0	109,62	11,17					
30	31,00	0,75	1	80B-4	1450	1,10	45,0	149,49	15,24					
		0,37	0,5	71B-4	1450	3,28	46,8	71,02	7,24					
25	26,04	0,55	0,75	80A-4	1450	2,21	46,8	105,57	10,76					
		0,75	1	80B-4	1450	1,62	46,8	143,95	14,67					
20	20,56	0,37	0,5	71B-4	1450	3,77	55,7	59,64	6,08					
		0,55	0,75	80A-4	1450	2,53	55,7	88,66	9,04					
17	17,24	0,75	1	80B-4	1450	1,86	55,7	120,90	12,32					
		1,1	1,5	90S-4	1450	0,96	55,7	177,31	18,07					
13	13,53	0,37	0,5	71B-4	1450	3,61	70,5	47,09	4,80					
		0,55	0,75	80A-4	1450	2,43	70,5	69,99	7,13					
10	11,09	0,75	1	80B-4	1450	1,78	70,5	95,44	9,73					
		1,5	2	90L-4	1450	1,16	70,5	190,89	19,46					
7	8,86	0,37	0,5	71B-4	1450	5,58	84,1	39,50	4,03					
		0,55	0,75	80A-4	1450	3,76	84,1	58,71	5,98					
5	5,76	0,75	1	80B-4	1450	2,75	84,1	80,06	8,16					
		1,1	1,5	90S-4	1450	0,97	84,1	117,42	11,97					
4	4,73	0,37	0,5	71B-4	1450	3,67	107,2	30,99	3,16					
		0,55	0,75	80A-4	1450	2,47	107,2	46,07	4,70					
3	3,18	0,75	1	80B-4	1450	1,81	107,2	62,82	6,40					
		1,1	1,5	90S-4	1450	1,12	107,2	92,13	9,39					
2	2,24	0,55	0,75	80A-4	1450	2,73	130,7	37,76	3,85					
		0,75	1	80B-4	1450	2,00	130,7	51,50	5,25					
1	1,57	1,1	1,5	90S-4	1450	1,36	130,7	75,53	7,70					
		1,5	2	90L-4	1450	1,17	130,7	102,99	10,50					
0,5	0,39	0,75	1	80B-4	1450	2,47	163,6	41,15	4,19					
		1,1	1,5	90S-4	1450	1,68	163,6	60,35	6,15					
0,25	0,19	1,5	2	90L-4	1450	1,23	163,6	82,30	8,39					
		2,2	3	90L-2	2859	1,44	322,6	61,22	6,24					
0,125	0,09	1,1	1,5	90S-4	1450	2,24	251,6	39,24	4,00					
		1,5	2	90L-4	1450	1,64	251,6	53,51	5,46					
0,063	0,04	2,2	3	100LA-4	1450	1,17	251,6	78,49	8,00					
		2,2	3	90L-2	2859	2,59	496,1	39,81	4,06					
0,0315	0,02	3	4	100L-2	2882	1,91	500,1	53,85	5,49					
		0,75	1	80B-4	1450	4,69	306,9	21,94	2,24					
0,016	0,01	1,1	1,5	90S-4	1450	3,20	306,9	32,18	3,28					
		1,5	2	90L-4	1450	2,35	306,9	43,88	4,47					
0,008	0,005	2,2	3	100LA-4	1450	1,28	306,9	64,36	6,56					
		2,2	3	90L-2	2859	2,30	605,1	32,64	3,33					
0,004	0,0025	3	4	100L-2	2882	1,70	609,9	44,15	4,50					

PERFORMANCE TABLE



ENDURO 4 (400 Nm)		INPUT				fs	OUTPUT			INPUT B5 IEC 72-1				
ratio i: rated	ratio i: real	kW	Hp	motor	n ₁ [rpm]		n ₂ [rpm]	M ₂ [Nm]	M ₂ [Kg·m]	63	71	80	90	100/112
120	116,81	0,37	0,5	71B-4	1450	1,24	12,4	267,58	27,28					
		0,25	0,35	71B-6	910	1,24	7,8	288,08	29,37					
		0,25	0,35	71A-4	1400	1,91	12,0	187,25	19,09					
		0,18	0,25	80A-8	650	1,24	5,6	290,38	29,60					
		0,18	0,25	71A-6	921	1,76	7,9	204,94	20,89					
		0,13	0,18	71B-8	651	1,73	5,6	209,40	21,35					
110	108,86	0,37	0,5	71B-4	1450	1,24	13,3	249,36	25,42					
		0,25	0,35	71B-6	910	1,24	8,4	268,47	27,37					
		0,25	0,35	71A-4	1400	1,91	12,9	174,50	17,79					
		0,18	0,25	80A-8	650	1,24	6,0	270,62	27,59					
		0,18	0,25	71A-6	921	1,76	8,5	190,99	19,47					
		0,13	0,18	71B-8	651	1,73	6,0	195,14	19,89					
100	96,90	0,55	0,75	80A-4	1450	1,11	15,0	329,94	33,63					
		0,37	0,5	71B-4	1450	1,64	15,0	221,96	22,63					
		0,25	0,35	71A-4	1400	2,35	14,4	155,33	15,83					
85	86,89	0,55	0,75	80A-4	1450	1,24	16,7	295,85	30,16					
		0,37	0,5	71B-4	1450	1,85	16,7	199,03	20,29					
		0,25	0,35	71A-4	1400	2,64	16,1	139,28	14,20					
75	76,33	0,75	1	80B-4	1450	1,11	19,0	354,43	36,13					
		0,55	0,75	80A-4	1450	1,51	19,0	259,92	26,50					
		0,37	0,5	71B-4	1450	2,24	19,0	174,85	17,82					
70	71,78	0,25	0,35	71A-4	1400	3,20	18,3	122,36	12,47					
		0,75	1	80B-4	1450	1,11	20,2	333,27	33,97					
		0,55	0,75	80A-4	1450	1,51	20,2	244,40	24,91					
60	58,99	0,37	0,5	71B-4	1450	2,24	20,2	164,41	16,76					
		0,25	0,35	71A-4	1400	3,20	19,5	115,06	11,73					
		0,75	1	80B-4	1450	1,11	24,6	273,90	27,92					
55	53,29	0,55	0,75	80A-4	1450	1,51	24,6	200,86	20,47					
		0,37	0,5	71B-4	1450	2,24	24,6	135,12	13,77					
		0,25	0,35	71A-4	1400	3,20	23,7	94,56	9,64					
50	47,08	1,1	1,5	80C-4	1450	1,24	27,2	362,90	36,99					
		0,75	1,0	80B-4	1450	1,83	27,2	247,43	25,22					
		0,55	0,75	80A-4	1450	2,49	27,2	181,45	18,50					
40	41,36	0,37	0,5	71B-4	1450	3,70	27,2	122,06	12,44					
		0,75	1	80B-4	1450	1,81	30,8	221,46	21,58					
		0,55	0,75	80A-4	1450	2,49	30,8	160,31	16,34					
35	37,50	0,37	0,5	71B-4	1450	5,29	29,7	75,47	7,69					
		1,1	1,5	80B-4	1450	1,11	35,1	281,68	28,71					
		0,55	0,75	80A-4	1450	2,21	35,1	140,84	14,36					
30	29,93	0,37	0,5	71B-4	1450	3,29	35,1	94,75	9,66					
		0,25	0,35	71A-4	1400	4,70	33,8	66,31	6,76					
		1,1	1,5	90S-4	1450	1,31	38,7	255,39	26,03					
		0,75	1	80B-4	1450	1,93	38,7	174,13	17,75					
		0,55	0,75	80A-4	1450	2,63	38,7	127,70	13,02					
		0,37	0,5	71B-4	1450	3,91	38,7	85,90	8,76					

ENDURO 4 (400 Nm)		INPUT				fs	OUTPUT			INPUT B5 IEC 72-1				
ratio i: rated	ratio i: real	kW	Hp	motor	n ₁ [rpm]		n ₂ [rpm]	M ₂ [Nm]	M ₂ [Kg·m]	63	71	80	90	100/112
25	26,30	1,1	1,5	90S-4	1450	1,38	55,1	179,08	18,25					
		0,75	1	80B-4	1450	2,03	55,1	122,10	12,45					
		0,55	0,75	80A-4	1450	2,77	55,1	89,54	9,13					
		0,37	0,5	71B-4	1450	4,11	55,1	60,24	6,14					
20	20,65	1,5	2	90L-4	1450	1,33	70,2	191,74	19,55					
		1,1	1,5	90S-4	1450	1,81	70,2	140,61	14,33					
		0,75	1	80B-4	1450	2,66	70,2	95,87	9,77					
		0,55	0,75	80A-4	1450	3,62	70,2	70,30	7,17					
17	18,36	1,5	2	90L-4	1450	1,38	79,0	170,48	17,38					
		1,1	1,5	90S-4	1450	1,89	79,0	125,02	12,74					
		0,75	1	80B-4	1450	2,77	79,0	85,24	8,69					
		0,55	0,75	80A-4	1450	3,77	79,0	62,51	6,37					
16	16,22	2,2	3	100LA-4	1450	1,38	89,4	220,91	22,52					
		1,90	2,6	90LB-4	1415	1,56	87,2	195,51	19,93					
		1,5	2	90L-4	1450	2,03	89,4	150,62	15,35					
		1,1	1,5	90S-4	1450	2,77	89,4	110,46	11,26					
15	14,25	2,2	3	100LA-4	1450	1,52	101,8	194,08	19,78					
		1,9	2,6	90LB-4	1415	1,72	99,3	171,76	17,51					
		1,5	2	90L-4	1450	2,23	101,8	132,33	13,49					
		1,1	1,5	90S-4	1450	3,04	101,8	97,04	9,89					
13	13,13	3	4	100LB-4	1450	1,41	110,5	243,80	24,85					
		2,2	3	100LA-4	1450	1,92	110,5	178,78	18,22					
		1,9	2,6	90LB-4	1415	2,17	107,8	158,22	16,13					
		1,5	2	90L-4	1450	2,82	110,5	121,90	12,43					
10	9,95	3	4	100LB-4	1450	1,52	145,8	184,75	18,83					
		2,2	3	100LA-4	1450	2,07	145,8	135,49	13,81					
		1,9	2,6	90LB-4	1415	2,34	142,2	119,90	12,22					
		1,5	2	90L-4	1450	3,04	145,8	92,38	9,42					
7	7,11	4	5,5	112M-4	1450	1,52	203,9	176,14	17,96					
		4	5,5	112M-2	2887	3,73	405,9	88,47	9,02					
		3	4	100LB-4	1450	2,50	203,9	132,11	13,47					
		2,2	3	100L-2	2882	4,97	405,2	66,47	6,78					
5	5,85	2,2	3	100LA-4	1450	3,41	203,9	96,88	9,88					
		2,2	3	90L-2	2859	6,72	402,0	49,13	5,01					
		1,90	2,6	90LB-4	1415	3,85	198,9	85,74	8,74					
		4	5,5	112M-4	1450	1,66	247,8	144,93	14,77					
4	4,73	4	5,5	112M-2	2887	6,14	493,3	72,79	7,42					
		3	4	100LB-4	1450	4,11	247,8	108,69	11,08					
		3	4	100L-2	2882	8,17	492,5	54,69	5,57					
		2,2	3	100LA-4	1450	5,60	247,8	79,71	8,13					

PERFORMANCE TABLE



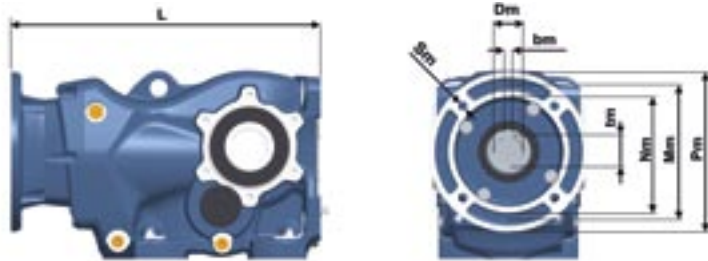
ENDURO 5 (600 Nm)		INPUT				fs	OUTPUT			INPUT B5 IEC 72-1				
ratio i: rated	ratio i: real	kW	Hp	motor	n ₁ [rpm]		n ₂ [rpm]	M ₂ [Nm]	M ₂ [KgM]	63	71	80	90	100/112
120	118,4	0,55	0,75	80B-6	910	0,85	7,7	642,55	65,50					
		0,37	0,5	80A-6	928	1,29	7,8	423,88	43,21					
		0,37	0,5	90S-8	650	0,96	5,5	605,17	61,69					
		0,75	1	80B-4	1450	0,96	12,2	549,90	56,05					
		0,55	0,75	80A-4	1450	1,44	12,2	403,26	41,11					
		0,37	0,5	71B-4	1366	2,01	11,5	287,96	29,35					
		0,25	0,35	71A-4	1400	3,05	11,8	189,85	19,35					
		0,55	0,75	80B-6	910	0,96	8,4	587,56	59,89					
110	108,3	0,37	0,5	80A-6	928	1,45	8,6	387,60	39,51					
		0,37	0,5	90S-8	650	0,96	6,0	553,37	56,41					
		0,75	1	80B-4	1394	0,96	12,9	523,03	53,32					
		0,55	0,75	80A-4	1450	1,36	13,4	368,74	37,59					
		0,37	0,5	71B-4	1366	1,90	12,6	263,32	26,84					
		0,25	0,35	71A-4	1400	2,88	12,9	173,60	17,70					
		0,75	1	80B-4	1394	1,12	13,6	494,31	50,39					
		0,55	0,75	80A-4	1450	1,58	14,2	348,49	35,52					
100	102,3	0,37	0,5	71B-4	1366	2,22	13,3	248,86	25,37					
		0,25	0,35	71A-4	1400	3,37	13,7	164,06	16,72					
		0,75	1	80B-4	1394	1,12	14,6	462,21	47,12					
		0,55	0,75	80A-4	1450	1,58	15,2	325,87	33,22					
		0,37	0,5	71B-4	1366	2,22	14,3	232,70	23,72					
		0,25	0,35	71A-4	1400	3,37	14,6	153,41	15,64					
		1,1	1,5	90S-4	1450	1,17	17,2	574,14	58,53					
		0,75	1	80B-4	1394	1,65	16,5	407,19	41,51					
85	84,3	0,55	0,75	80A-4	1391	2,25	16,5	299,25	30,50					
		1,1	1,5	90S-4	1378	1,28	21,2	466,71	47,58					
		0,75	1	80B-4	1450	1,97	22,3	302,41	30,83					
		0,55	0,75	80A-4	1450	2,69	22,3	221,77	22,61					
		1,1	1,5	90S-4	1450	1,11	24,7	399,03	40,68					
		0,75	1	80B-4	1450	1,62	24,7	272,06	27,73					
		0,55	0,75	80A-4	1450	2,21	24,7	199,51	20,34					
		0,37	0,5	71B-4	1366	3,10	23,3	142,47	14,52					
60	58,6	1,5	2	90L-4	1450	1,38	25,8	522,12	53,22					
		1,1	1,5	90S-4	1450	1,89	25,8	382,89	39,03					
		0,75	1	80B-4	1450	2,77	25,8	261,06	26,61					
		0,55	0,75	80A-4	1450	3,77	25,8	191,45	19,52					
		1,1	1,5	90S-4	1450	1,51	30,6	322,45	32,87					
		0,75	1	80B-4	1450	2,21	30,6	219,85	22,41					
		0,55	0,75	80A-4	1450	3,02	30,6	161,22	16,43					
		1,5	2	90L-4	1450	1,38	31,0	435,01	44,34					
45	46,8	1,1	1,5	90S-4	1450	1,89	31,0	319,00	32,52					
		0,75	1	80B-4	1450	2,77	31,0	217,50	22,17					
		0,55	0,75	80A-4	1450	3,77	31,0	159,50	16,26					
		1,5	2	90L-4	1450	1,38	34,1	394,99	40,26					
		1,10	1,50	90S-4	1450	1,89	34,1	289,66	29,53					
		0,75	1	80B-4	1450	2,77	34,1	197,49	20,13					
		0,55	0,75	80A-4	1450	3,77	34,1	144,83	14,76					
		1,5	2	90L-4	1450	1,24	34,8	387,35	39,49					
40	41,7	1,1	1,5	90S-4	1450	1,70	34,8	284,06	28,96					
		0,75	1	80B-4	1450	2,49	34,8	193,68	19,74					
		0,55	0,75	80A-4	1450	3,39	34,8	142,03	14,48					
		1,5	2	90L-4	1450	1,52	38,3	351,52	35,83					
		1,1	1,5	90S-4	1450	2,07	38,3	257,78	26,28					
		0,75	1	80B-4	1450	3,04	38,3	175,76	17,92					
		0,55	0,75	80A-4	1450	4,15	38,3	128,89	13,14					
		2,2	3	100L-4	1450	1,40	43,5	454,19	46,30					
35	33,3	1,9	2,6	90L-4	1415	1,58	42,4	401,95	40,97					
		1,5	2	90L-4	1450	2,05	43,5	309,67	31,57					
		1,10	1,50	90S-4	1450	2,79	43,5	227,09	23,15					
		1,9	2,6	90L-4	1415	1,25	43,9	388,41	39,59					
		1,5	2	90L-4	1450	1,62	45,0	299,24	30,50					
		1,1	1,5	90S-4	1450	2,21	45,0	219,44	22,37					

ENDURO 5 (600 Nm)		INPUT				fs	OUTPUT			INPUT B5 IEC 72-1					
ratio i: rated	ratio i: real	kW	Hp	motor	n ₁ [rpm]		n ₂ [rpm]	M ₂ [Nm]	M ₂ [KgM]	63	71	80	90	100/112	
28	27,8	2,2	3	100L-4	1450	1,11	52,1	378,87	38,62						
		1,9	2,6	90LB-4	1415	1,25	50,9	335,30	34,18						
		1,5	2	90L-4	1450	1,62	52,1	258,32	26,33						
		1,1	1,5	90S-4	1450	2,21	52,1	189,44	19,31						
25	25,8	2,2	3	100LA-4	1450	1,66	56,3	350,87	35,77						
		1,9	2,6	90LB-4	1415	1,88	54,9	310,52	31,65						
		1,5	2	90L-4	1450	2,43	56,3	239,23	24,39						
		1,1	1,5	90S-4	1450	3,32	56,3	175,43	17,88						
23	23,2	3	4	100LB-4	1450	1,18	62,6	430,44	43,88						
		2,2	3	100LA-4	1450	1,60	62,6	315,66	32,18						
		1,9	2,6	90LB-4	1415	1,81	61,1	279,36	28,48						
		1,5	2	90L-4	1450	2,35	62,6	215,22	21,94						
22	22,2	3	4	100LB-4	1450	1,56	65,2	413,04	42,10						
		2,2	3	100LA-4	1450	2,13	65,2	302,89	30,88						
		1,9	2,6	90LB-4	1415	2,41	63,6	268,06	27,33						
		1,5	2	90L-4	1450	3,13	65,2	206,52	21,05						
20	21,0	3	4	100LB-4	1450	1,66	68,9	390,84	39,84						
		2,2	3	100LA-4	1450	2,26	68,9	286,62	29,22						
		1,9	2,6	90LB-4	1415	2,56	67,2	253,66	25,86						
18	18,7	4	5,5	112M-4	1450	1,18	77,4	463,78	47,28						
		3	4	100LB-4	1450	1,57	77,4	347,83	35,46						
		2,2	3	100LA-4	1450	2,14	77,4	255,08	26,00						
		1,9	2,6	90LB-4	1415	2,42	75,6	225,74	23,01						
16	16,5	4	5,5	112M-4	1450	1,30	87,9	408,56	41,65						
		3	4	100LB-4	1450	1,73	87,9	306,42	31,24						
		2,2	3,00	100LA-4	1450	2,36	87,9	224,71	22,91						
		1,9	2,6	90LB-4	1415	2,67	85,8	198,87	20,27						
13	12,7	5	6,8	112MB-4	1450	1,38	113,8	394,53	40,22						
		4	5,5	112M-4	1450	1,73	113,8	315,62	32,17						
		3	4	100LB-4	1450	2,30	113,8	236,72	24,13						
		2,2	3	100LA-4	1450	3,14	113,8	173,59	17,70						
10	11,0	1,9	2,6	90LB-4	1415	3,55	111,0	153,63	15,66						
		5	6,8	112MB-4	1450	1,38	131,8	340,58	34,72						
		4	5,5	112M-4	1450	1,73	131,8	272,47	27,77						
		3	4	100LB-4	1450	2,30	131,8	204,35	20,83						
7	8,3	2,2	3	100LA-4	1450	3,14	131,8	149,86	15,28						
		5	6,8	112MB-4	1450	1,52	174,2	257,65	26,26						
		4	5,5	112M-4	1450	1,90	174,2	206,12	21,01						
		3	4	100LB-4	1450	2,54	174,2	154,59	15,76						
5	5,2	2,2	3,00	100LA-4	1450	3,46	174,2	113,37	11,56						
		5,5	7,5	112MB-2	2883	2,49	346,4	142,54	14,53						
		4	5,5	112M-2	2887	3,42	346,9	103,53	10,55						
		3	4	100L-2	2882	4,56	346,3	77,78	7,93						
4	4,2	2,2	3	90L-2	2859	6,16	343,5	57,50	5,86						
		5	6,8	112MB-4	1450	1,80	278,7	161,03	16,42						
		4	5,5	112M-4	1450	2,25	278,7	128,83	13,13						
		3	4	100LB-4	1450	3,00	278,7	96,62	9,85						
		2,2	3	100LA-4	1450	4,09	278,7	70,85	7,22						
		5,5	7,5	112MB-2	2883	2,94	554,2	89,09	9,08						
		4	5,5	112M-2	2887	4,05	555,0	64,70	6,60						
		3	4	100L-2	2882	5,38	554,0	48,61	4,96						
		2,2	3	90L-2	2859	7,28	549,6	35,94	3,66						
		5	6,8	112MB-4	1450	1,80	344,1	130,44	13,30						
		4	5,5	112M-4	1450	2,25	344,1	104,35	10,64						
		3	4	100LB-4	1450	3,00	344,1	78,26	7,98						
		2,2	3	100LA-4	1450	4,09	344,1	57,39	5,85						
		5,5	7,5	112MB-2	2883	2,94	684,2	72,16	7,36						
		4	5,5	112M-2	2887	4,05	685,1	52,41	5,34						
		3	4	100L-2	2882	5,38	684,0	39,38	4,01						
		2,2	3	90L-2	2859	7,28	678,5	29,11	2,97						

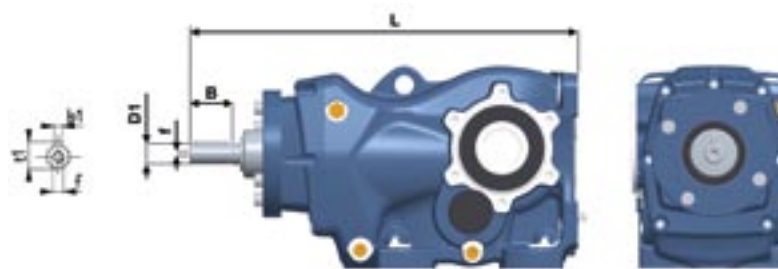
DIMENSIONS

ENDURO	motor type		Nm	Mm	Pm	Sm	Dm	tm	bm	L (PAM)	B	D1	f	b1	t1	M2	L (MF)
3	63	B5	95	115	140	M8	11	12,8	4	264,5	40	19	M6X16	6	21,5	50	309,5
	71	B5	110	130	160		14	16,3	5								
	80	B5	130	165	200	M10	19	21,8	6	265,5							
	90	B5					24	27,3	8								
	100/112	B5					28	31,3	8								
4	71	B5	110	130	160	M8	14	16,3	5	309,5	40	19	M6X16	6	21,5	50	354
	80	B5	130	165	200	M10	19	21,8	6	318,5							
	90	B5					24	27,3	8								
	100/112	B5					28	31,3	8								
5	71	B5	110	130	160	M8	14	16,3	5	329,4	50	24	M8X25	8	27	60	381,9
	80	B5	130	165	200	M10	19	21,8	6	338,4							
	90	B5					24	27,3	8								
	100/112	B5					28	31,3	8								

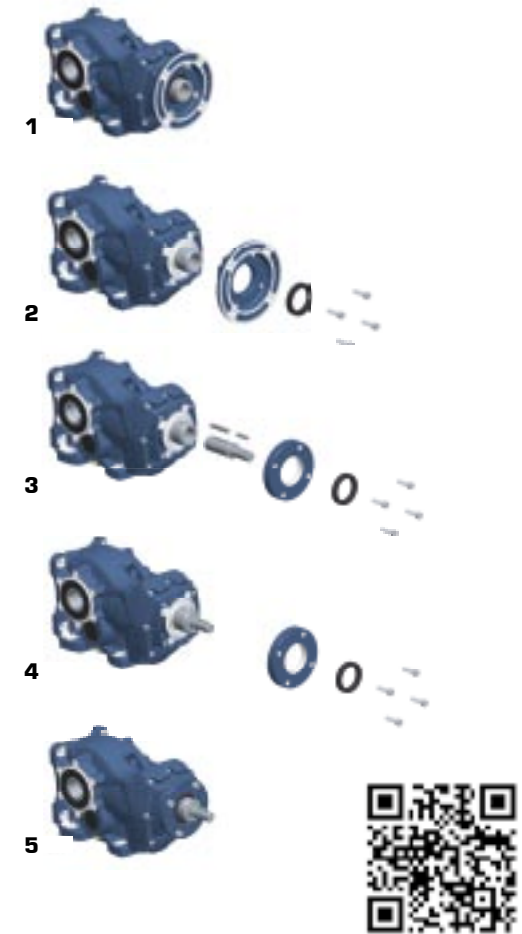
PAM



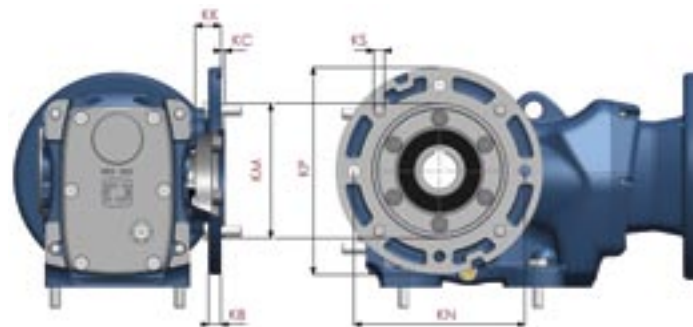
MF



MF kit



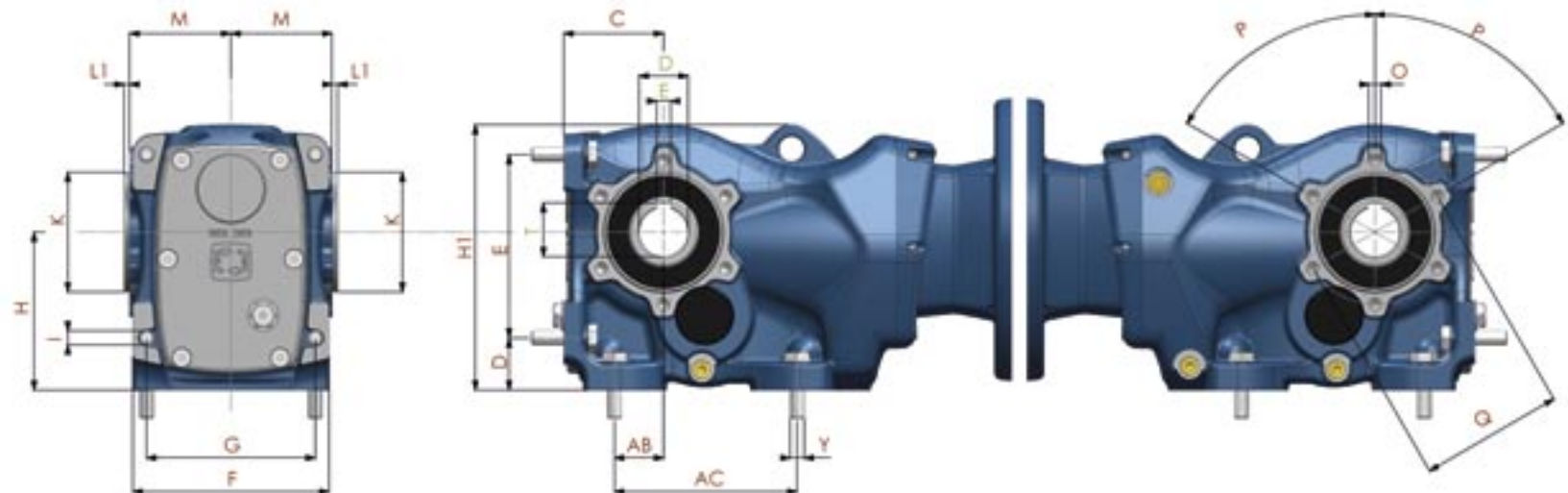
You can download 2D and 3D drawings from www.motive.it



flange mounting

ENDURO	OFL	IEC	KP	KM (j6)	KN	KS	KK	KB	KC (0; -0,5)
3	OFL160	71B5	160	110	130	M8x30	24	10	3,5
4	OFL200	80/90B5	200	130	165	M10x30	25	12	3,5
5	OFL250	100/112B5	250	180	215	M12x40	23,5	12	4

DIMENSIONS

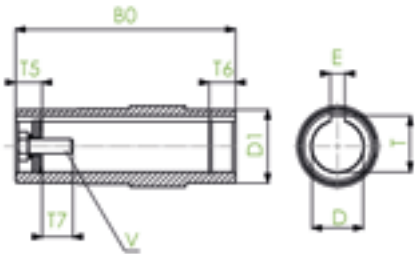
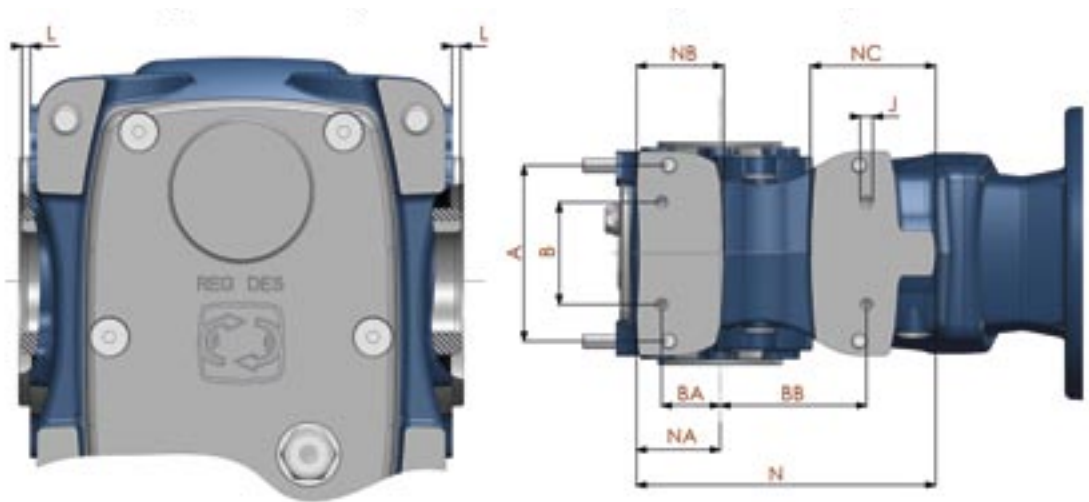


foot mounting

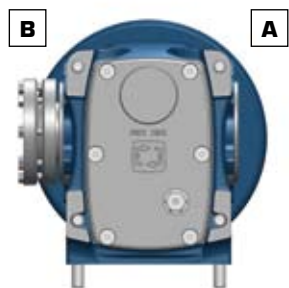
ENDURO	A	AB	AC	B	BA	BB	C	D	E	F	G	H	H1	I	J	K (Ø h8)	L	L1	M	N	NA	NB	NC	O	P	Q	Y
3	100	28	110	60	35	82	63	32	115	119	100	100	164,5	M10x30	M10	80	2	2,6	58	149	50,5	49	41	M8	60°	94	M10x35
4	120	35	130	70	40	100	71	37	130	139,5	120	112	188	M10x40	M10	85	3	4	72	204	57	59,5	85,5	M10	60°	102	M10x40
5	130	30	130	88	47	105	80	45	150	157,5	130	132	218	M12x40	M12	105	3	3	80	200	65	66	65	M12	60°	125	M12x45

standard output shaft

ENDURO	ØD1 (k6)	ØD (H7)	B0 (+0,2;0)	T5	T6	V	T (+0,2;0)	E (E9)
3	45	30	120	15	15	ISO 4017 M10x25	33,3	8
4	50	35	150	18	18	ISO 4017 M12x30	38,5	10
5	55	40	166	24	24	ISO 4017 M16x40	43,3	12



DIMENSIONS



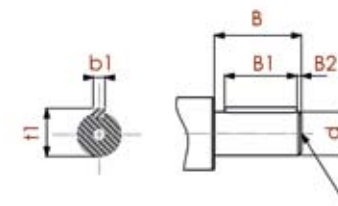
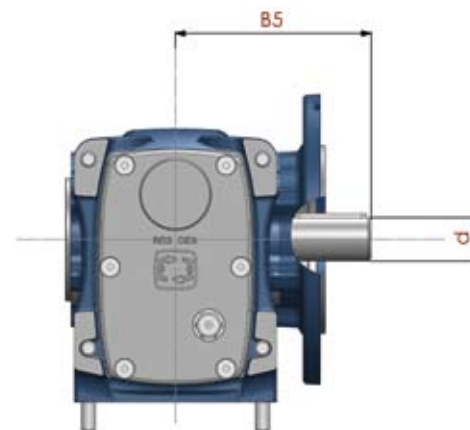
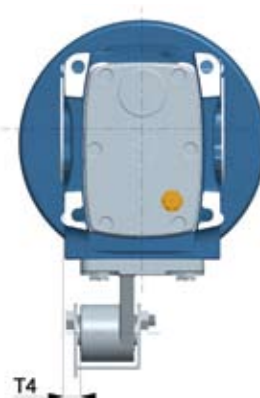
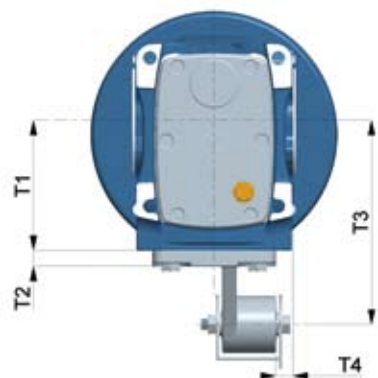
In standard configuration, the shrink disc is mounted on B side

shrink disc shaft

ENDURO	D2 (ØH6)	D3 (ØH6)	D4 (Ø)	D5 (Øh6)	ØD6 (h6)	T8 (±0,1)	T9	T10	T11	T12
3	30	30	80	30	30	150	20	31	24,2	5,3
4	35	35	90	35	35	180	20	32	26,1	5,3
5	40	40	100	40	40	200	20	26	29	5,3

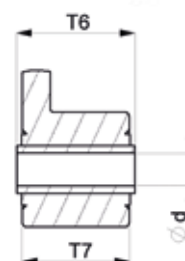
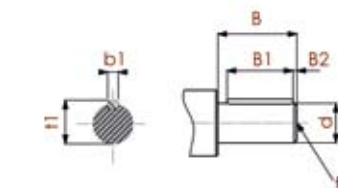
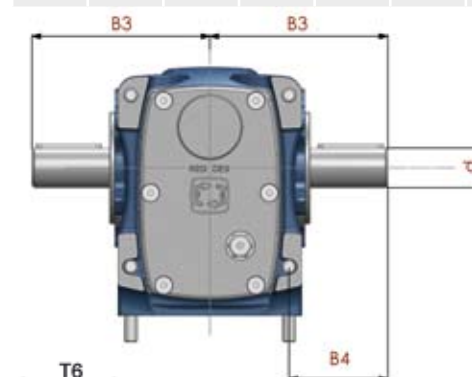
torque arm

ENDURO	T1	T2	T3	T4	T5	R	α	M	T6	T7	d ± 0.08
3	100	10	140	20	23,5	22,5	60	n°4 M10	36	31	Ø10,4
4	112	12	160	20	30	22,5	55	n°4 M10	36	31	Ø10,4
5	132	13	192	18	40	29	55	n°4 M12	60	54	Ø16,4



single and double output shaft

ENDURO	d (k6)	B	B1	B2	B3	B4	B5	b1	t1	f
3	25	50	40	5	110	60	134	8	28	M10x20
3	30	60	50	5	123,4	43,4	144	8	33	M10x16
4	30	60	50	3	135	75	160	8	33	M10x20
4	35	70	60	5	148,8	88,8	170	10	38	M12x18
5	35	70	56	5	153	88	176,5	10	38	M12x24
5	40	80	70	5	167,9	102,9	186,5	12	43	M14x21





SERIE ENDURO EX



II 2G c IIB T4
II 2D c IIIB T135°C

ATEX is the conventional name of the Directive 14/34/EC for the equipment intended for use in potentially explosive atmospheres.

It imposes the evaluation of the risk for all the equipment operating in such environments.

It classifies several levels of "danger" (zones): to every zone it corresponds a different typology of explosive atmosphere, according to its composition and to its probability and time of appearance.

Motive gearboxes series BOX Ex, STADIO Ex, STON Ex, ROBUS Ex and ENDURO Ex are certified according to the norms EN 13463-1, EN 13463-5, EN 1127-1 for the zones 1, 21, 2 and 22

Cat	DUST	GAS	Zone	description	motive gearboxes
1			0	A place in which an explosive atmosphere consisting of a mixture with air of flammable substances in the form of gas, vapor or mist is present continuously or for long periods or frequently.	
2			1	A place in which an explosive atmosphere consisting of a mixture with air or flammable substances in the form of gas, vapor or mist is likely to occur in normal operation occasionally.	✓
3			2	A place in which an explosive atmosphere consisting of a mixture with air of flammable substances in the form of gas, vapor or mist is not likely to occur in normal operation but, if it does occur, will persist for a short period only.	✓
1			20	A place in which an explosive atmosphere in the form of a cloud of combustible dust in air is present continuously, or for long periods or frequently.	
2			21	A place in which an explosive atmosphere in the form of a cloud of combustible dust in air is likely to occur in normal operation occasionally.	✓
3			22	A place in which an explosive atmosphere in the form of a cloud of combustible dust in air is not likely to occur in normal operation but, if it does occur, will persist for a short period only.	✓

TERMS OF SALE AND GUARANTEE

ARTICLE 1 - GUARANTEE

1.1 Barring written agreements, entered into between the parties hereto each time, Motive hereby guarantees compliance with specific agreements.

The guarantee for defects shall be restricted to product defects following design, materials or manufacturing defects leading back to Motive.

The guarantee shall not include:

- * Faults or damages ensuing from transport. Faults or damages ensuing from installation defects; incompetent use of the product, or any other unsuitable use.
- * Tampering or damages ensuing from use by non-authorized staff and/or use of non-original parts and/or spare parts;
- * Defects and/or damages ensuing from chemical agents and/or atmospheric phenomena (e.g. burnt out material, etc.); routine maintenance and required action or checks;
- * Products lacking a plate or having a tempered plate.

1.2 Returns to credit or replace will be accepted only in exceptional cases; however returns of goods already used to credit or replace won't be accepted in any case. The guarantee shall be effective for all Motive products, with a term of validity of 12 months, starting from the date of shipment.

The guarantee shall be subject to specific written request for Motive to take action, according to statements, as described at the paragraphs herein below. By virtue of aforesaid approval, and as regards the claim, Motive shall be bound at its discretion, and within a reasonable time-limit, to alternatively take the following actions:

- a) To supply the Buyer with products of the same type and quality as those having proven defective and not complying with agreements, free ex-works; in aforesaid case, Motive shall have the right to request, at Buyer's charge, early return of defective goods, which shall become Motive's property;
- b) To repair, at its charge, the defective product or to modify the product which does not comply with agreements, by performing aforesaid action at its facilities; in aforesaid cases, all costs regarding product transport shall be sustained by the Buyer.

c) To send spare parts free of charge: all costs regarding product transport shall be sustained by the Buyer.

1.3. The guarantee herein shall assimilate and replace legal guarantees for defects and discrepancies, and shall exclude any other eventual Motive liability, however caused by supplied products; in particular, the Buyer shall have no right to submit any further claims.

Motive shall not be liable for the enforcement of any further claims, as of the date the guarantee's term of validity expires.

ARTICLE 2 - CLAIMS

2.1. Claims, regarding quantity, weight, gross weight and colour, or claims regarding faults and defects in quality or compliance, and which the Buyer may discover on goods delivery, shall be submitted by a max. 7 days of aforesaid discovery, under penalty of nullity.

ARTICLE 3 - DELIVERY

3.1. Any liability for damages ensuing from total or partial delayed or failed delivery, shall be excluded.

3.2. Unless differently communicated by written to the Client, the transport terms have to be intended ex-works.

ARTICLE 4 - PAYMENT

4.1. Any delayed or irregular payments shall entitle Motive to cancel ongoing agreement, including agreements which do not regard the payments at issue, as well as entitling Motive to claim damages, if any.

4.2. The Buyer shall be bound to complete payment, including cases whereby claims or disputes are underway.



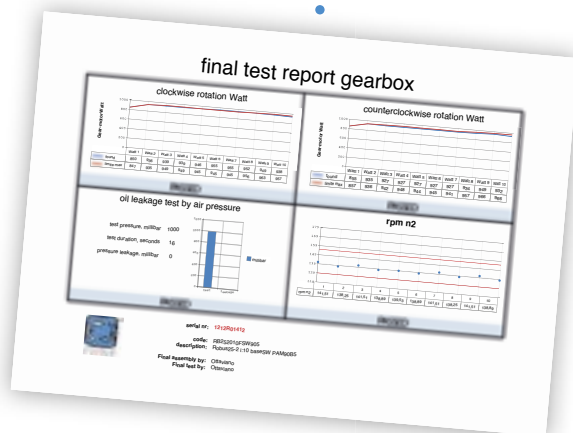
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